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MAGIA PRO

TURNING STEELS

LT 1125P

MAGIA PRO

LT 1125P

THE BEST OPTION FOR STEEL TURNING

Lamina's new Magia Pro LT1125P can significantly extend insert tool life. This is achieved with a combination of advanced substrate surface and coating technologies. The substrate includes both a hard heat resistant core to provide resistance to thermo mechanical load and a cobalt enriched surface zone to provide toughness.

The grade is coated with an advanced MT-CVD TiCN/Al2O3 coating that offers high resistance to abrasive wear. It also acts as a thermal barrier and has low chemical affinity to the workpiece material.

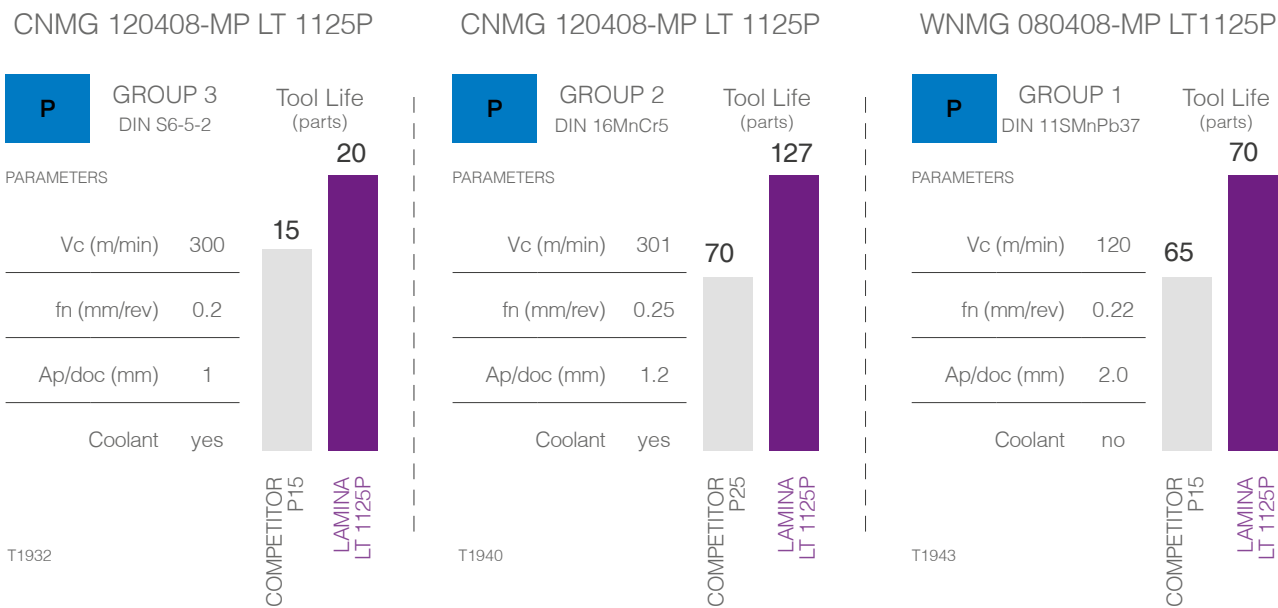
LT1125P is optimized to resist plastic deformation and has a good combination of wear resistance and toughness. These features make the grade the first option for roughing and finishing of ISO P materials. LT1125P can operate in a wide range of parameters including high cutting speed and high metal removal rates.

INNOVATION IN TURNING

LT 1125P – CVD GRADE

- Increased tool life
- Better reliability for machining all types of work pieces
- High wear resistance under demanding high temperature applications

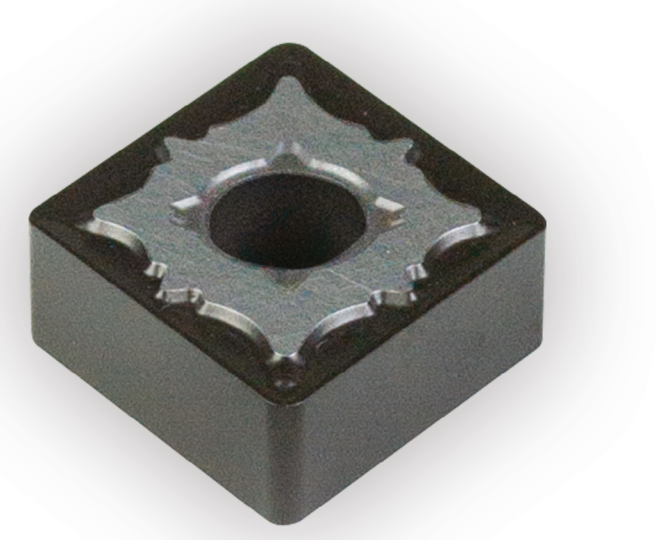
TEST RESULTS



NEW CHIPBREAKER – MP

High Technology new chip breaker designed to reduce cutting forces and to provide excellent surface finish even in roughing operations.

Our MP chipbreaker offers high-performance in Steels in a wide range of cutting conditions. Consequently, it eliminates the use of different insert types for each application and therefore reduces the stocked items.



- Impact Resistance
- Efficient chip control
- Smooth cut

INITIAL PRODUCT RANGE

DESIGNATION ISO	DESIGNATION ANSI	CATALOG #	DESIGNATION ISO	DESIGNATION ANSI	CATALOG #
CNMG 120404 MP LT 1125P	CNMG 431 MP LT 1125P	T0004963	SNMG 120408 MP LT 1125P	SNMG 432 MP LT 1125P	T0004974
CNMG 120408 MP LT 1125P	CNMG 432 MP LT 1125P	T0004964	SNMG 120412 MP LT 1125P	SNMG 433 MP LT 1125P	T0004975
CNMG 120412 MP LT 1125P	CNMG 433 MP LT 1125P	T0004965	TNMG 160404 MP LT 1125P	TNMG 331 MP LT 1125P	T0004976
CNMG 160616 MP LT 1125P	CNMG 554 MP LT 1125P	T0005030	TNMG 160408 MP LT 1125P	TNMG 332 MP LT 1125P	T0004977
DNMG 110404 MP LT 1125P	DNMG 331 MP LT 1125P	T0004966	TNMG 160412 MP LT 1125P	TNMG 333 MP LT 1125P	T0004978
DNMG 110408 MP LT 1125P	DNMG 332 MP LT 1125P	T0004967	TNMG 220408 MP LT 1125P	TNMG 432 MP LT 1125P	T0004979
DNMG 150404 MP LT 1125P	DNMG 431 MP LT 1125P	T0004968	TNMG 220412 MP LT 1125P	TNMG 433 MP LT 1125P	T0004980
DNMG 150408 MP LT 1125P	DNMG 432 MP LT 1125P	T0004969	VNMG 160404 MP LT 1125P	VNMG 331 MP LT 1125P	T0004981
DNMG 150412 MP LT 1125P	DNMG 433 MP LT 1125P	T0004970	VNMG 160408 MP LT 1125P	VNMG 332 MP LT 1125P	T0004982
DNMG 150604 MP LT 1125P	DNMG 441 MP LT 1125P	T0004971	WNMG 060408 MP LT 1125P	WNMG 332 MP LT 1125P	T0004983
DNMG 150608 MP LT 1125P	DNMG 442 MP LT 1125P	T0004972	WNMG 080404 MP LT 1125P	WNMG 431 MP LT 1125P	T0004984
DNMG 150612 MP LT 1125P	DNMG 443 MP LT 1125P	T0004973	WNMG 080408 MP LT 1125P	WNMG 432 MP LT 1125P	T0004990
			WNMG 080412 MP LT 1125P	WNMG 433 MP LT 1125P	T0004989

For cutting conditions data and more information on our products, please visit us on our website.
www.lamina-tech.ch/products